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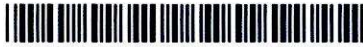
647.7401
Job Sheet 213480



Part No: 647.7401

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Due Date: 10/5/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/3/20	0.00	0.00	Packaging 1 - SCH-S		DAS 8 SEP 29 2020
120	Small Fab - 2 - B4B	1 pcs		10/5/20	0.00	1.09	Small Fab - 1 - B4B		DAS 58 SEP 29 2020
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
130	QC 5	1 pcs		10/5/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

DAS
82
9-89

140 Packaging 3-1 - Stock - B4B	1 pcs	10/5/20	0.00 0.00	QC 5 - 82	SEP 30 2020
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	SEP 30 2020
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	1 pcs	10/5/20	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	SEP 30 2020
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: 5299615 exp. date: 12/10/2021

130 - QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

017543

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade CC102	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5261515
647.7610	Upper Deflector 66	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	519080
647.7810	Bracket A 77A	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5064403
647.7811	Bracket B "	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5265050
647.7812	Center Plate, Upper 114	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235882
MS21042-3	Nut use MS21042L3 per QSI 017011	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	546028
MS21042L08	Nut 57303	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5209612
MS27039-08-19	Screw G9019	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5265813
MS27039-08-23	Screw ST27	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5258576
MS27039-1-19	Screw ST280	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5248085
NAS1149F0332P	Washer (AN960-10L) 5702	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5207680
NAS1149FN832P	Washer (AN960-8) "	68 Ea (68 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	2	20	0
	647.7610	1	1	0
	647.7810	1	1	0
	647.7811	1	3	0
	647.7812	1	15	0
	MS21042-3	3	262	0
	MS21042L08	13	746	0
	MS27039-08-19	6	497	0
	MS27039-08-23	7	102	0
	MS27039-1-19	3	319	0
	NAS1149F0332P	6	2,014	0
	NAS1149FN832P	68	1,396	0

Part Specifications

Specifications could not be found.



Container No: S303492



Part: 647.7401

Job No: 213480

Serial No/Batch: S303492

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 09/29/20